

TABLE OF OFFSETS											
	A	B	10°	20°	30°	40°	50°	60°	70°	80°	90°
1	5,5	81,0	81,5	84,5	90,5	100,0	116,0	141,0	184,5	266,0	399,0
2	19,0	255,5	254,0	256,0	264,0	278,0	300,0	330,0	367,0	409,0	456,0
3	32,5	389,0	383,0	377,0	376,0	380,0	390,0	406,0	427,5	455,0	491,0
4	46,0	491,5	486,0	470,5	460,0	455,5	451,5	455,0	465,0	484,0	514,0
5	59,0	566,0	563,5	546,5	529,0	512,0	496,0	489,0	492,0	505,0	525,0
6	72,5	619,0	619,5	602,0	575,0	547,5	524,0	510,0	506,5	512,5	528,5
7	86,0	654,0	657,5	642,5	611,0	575,5	542,0	518,0	507,5	510,0	522,5
8	99,5	677,0	683,0	669,5	632,5	591,0	550,5	522,5	506,0	503,0	511,0
9	113,0	691,5	700,5	685,0	643,5	597,5	553,0	518,0	499,5	492,5	497,5
10	126,5	693,0		698,0	653,5	598,0	548,0	512,0	488,0	478,0	480,0
11	140,0	681,5		679,0	631,0	577,5	529,5	493,5	471,0	459,5	461,0
12	153,0	654,0		667,5	619,5	559,5	507,5	471,0	447,0	437,0	438,0
13	166,5	621,0		642,5	605,0	543,5	486,0	446,5	422,0	411,0	410,0
T	180,0	577,5		612,5	584,0	519,0	463,5	423,5	398,0	384,0	380,0

Note: spacing of stations is 250 mm